

Work Order ID 66378

Monday, February 14, 2011 8:25:17 AM



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Item ID: K10018

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Hardware

Start Date: 2/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/14/2011 Req'd Qty: 1.00

Customer:

Reference: disassemble

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X K10018 B48265

DISASSEMBLE KIT, RETURN ITEMS TO STOCK

4X B 37819 1X
B 48265 2X
B 50390 1X

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6/4/15 - (4)
CK 1/02/16

Disassemble - put
back into stock only
no QC req'd

K10018

Picklist Print

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Work Order ID: 66378

Parent Item: K10018

Parent Item Name: Spacepod Hardware



Start Date: 2/14/2011

Required Date: 2/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B 04.06.09 Remove procedure for D2174-1/D2175 Kj/RF
IPP C 07.03.01 updated EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A3235-020-935 		Purchased	No				Each	425.0000		-8			
Washer - Countersunk													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST281				425					
					106150			425					
ALS7-1032-130 		Purchased	No				Each	1,944.000		-16			
Insert													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP				21					
					115079			21					
				ST282				1923					
					113238			17					
					115502			500					
					115581			406					
					116800			1000					
AN3-10A 		Purchased	No				Each	90.0000		-2			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST351				90					
					116075			2					
					116400			88					

M104186 -16

106150 -16

M111529 -468

M105888 -16

M17566 -8

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Work Order ID: 66378

Parent Item: K10018

Parent Item Name: Spacepod Hardware

Start Date: 2/14/2011

Required Date: 2/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-3A Purchased No Each 83.0000
Bolt

Location	Loc Qty	Loc Code
ST350	83	
116419	83	

-8

M111193 -16
M106537 -8
M102328 -8

AN3H4A Purchased No Each 44.0000
Bolt

Location	Loc Qty	Loc Code
ST350	44	
114941	19	
115422	25	

-8

~~M111193 -16~~
M107378 -16
~~M102328 -8~~
M104215 -8
M104594 -8

AN525-10R7 Purchased No Each 415.0000
Screw

Location	Loc Qty	Loc Code
ST325	415	
113359	15	
115016	100	
115371	200	
116737	100	

-36

M102380 -18
M110914 -72
M102472 -18
M116166 -36

AN960JD10 NAS1149D0363J Purchased No Each 8.0000
Washer

Location	Loc Qty	Loc Code
ST	6	
107715	6	
ST335	2	
105792	2	

-8

M107715 -8
M112279 -16
M111668 -8

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Work Order ID: 66378

Parent Item: K10018

Parent Item Name: Spacepod Hardware

Start Date: 2/14/2011

Required Date: 2/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD10L NAS1149D0332J Purchased No

Each 0.0000

-16

M18235 -32

M109632 -16

M104885 -16

Washer

D2174-041 Manufactured No

Each 3.0000

-8

B37741 4X

B30891 2P

B3285624

Web, 205

Location

Loc Qty

Loc Code

ST199

3

60345

3

D2589 Manufactured No

Each 98.0000

-1

B31887 -1

Keys, Key Chain, 350 Hinge

Location

Loc Qty

Loc Code

ST019

98

58194

98

D2985 Manufactured No

Each 6.0000

-1

B22470 -2

B41341 -2

Label

Location

Loc Qty

Loc Code

ST032

6

50232

6

K10018 Manufactured No

Each 3.0000

-1

-4

Spacepod Hardware

Location

Loc Qty

Loc Code

FG122

3

37819

1

48265

2

50390

1

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Work Order ID: 66378

Parent Item: K10018

Parent Item Name: Spacepod Hardware



Start Date: 2/14/2011

Required Date: 2/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

2,778.000



Nut



-16 0899

M110874 -32

M11274 -16

M107642 -16

Location

Loc Qty

Loc Code

ST300

2778

114784

9

115835

269

116391

900

116540

800

116549

800

MS24694-S67

Purchased

No

Each

219.0000



Screw



-8 -32

M106166

2/12/15 (4)

Location

Loc Qty

Loc Code

ST289A

219

104156

3

114341

16

115016

200

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Status	Item ID	Rev	Name	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap %	Scrap Quant	Comments	Date Last Mod
✓	A3235-020-935		Washer - Counter...	8.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	ALS7-1032-130		Insert	16.0000	Each		100	0 %	0.0000		12/5/2009 7:22...
✓	AN3-10A		Bolt	2.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	AN3-3A		Bolt	8.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	AN3H4A		Bolt	8.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	AN525-10R7		Screw	36.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	AN960JD10		Washer	8.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	AN960JD10L		Washer	16.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	D2174-041		Web, 205	2.0000	Each		110	0 %	0.0000		12/5/2009 8:19...
✓	D2589		Keys, Key Chain,...	1.0000	Each		110	0 %	0.0000		12/5/2009 8:21...
✓	D2985		Label	1.0000	Each		110	0 %	0.0000		12/5/2009 8:23...
✓	MS21042L3		Nut	16.0000	Each		110	0 %	0.0000		12/5/2009 7:22...
✓	MS24694-S67		Screw	8.0000	Each		110	0 %	0.0000		12/5/2009 7:22...

K10008

REFERENCE ONLY